

# ConservAIR®

## **Save Energy Maintain Network Pressure In A Narrow Band**



***Connects with all control types  
found on any brand of compressor***

- Network up to 12 compressors
- Lower operating and maintenance costs
- User-friendly and easy to install
- Expandable remote access PC connectivity

## ***Sequence Master***

***Compressed Air Network Control***

## Here's How It Works

The Sequence Master allows you to network multiple compressors delivering air to a common plant air system. Integrating the operation of your compressors allows you to more effectively and economically control the operation of your compressed air system.

The Sequence Master will control any make, model, type or combination of positive displacement compressors.

In combination with ConservAIR's Intermediate Control<sup>®</sup>, the Sequence Master optimizes performance and eliminates pressure fluctuations where it counts – at the work stations.

### Benefits

- Save energy costs by improving the efficiency of your compressed air system.
- Control supply-side air pressure to a narrow throttling band.
- Integrate and manage the operation of up to 12 compressors.
- Achieve even run-time distribution of equivalent-size compressors.

**Connects with all control types  
found on any brand of compressor**



### Operating Modes

#### FIFO Rotation

Evenly distributes run-time of equivalent-size machines on a first-in, first-out schedule.

#### Energy Rotation

Automatically selects the lowest horsepower compressors capable of satisfying compressed air needs.

#### Time Rotation

Classical way to rotate compressors based on time. Compressors are assigned sequence designations and rotation takes place at a regularly specified interval.

#### Equal Hours Rotation

Equalizes the run-time of all compressors in the network in accordance with assigned priorities. Ideal for systems with equivalent size compressors.

# Features and Specifications

## Which Sequence Master is right for my system?

The Sequence Master comes in two different models - the SM-812 and SM-512. The two models are equipped with the same standard features and built to the same specifications, however the SM-812 has more advanced capabilities.

### **SM-812 Functions:**

Networks up to 12 compressors  
Direct connects up to 8 compressors  
Interfaces with electronic authority of Intermediate Control®  
Displays flow and kW if a monitoring device is installed

### **SM-512 Functions:**

Networks up to 12 compressors  
Direct connects up to 5 compressors

## Standard Features

Compressor Status LEDs	Maximum System Pressure Safety Setting
Configuration & Information Menus	Individual Compressor Priority Selection
Continuous System Pressure Display	Individual Compressor Information
Full Range Diagnostics	System Response Tuning
Pressure Schedule Specification	Pressure Sensor Calibration
Target Pressure Setting	Power Failure Auto Restart
Pressure Band Setting	Auto Default to Local Control
Dedicated LCD Information Display	Day & Time Clock

## Specifications

**All positive displacement air compressors can be retrofitted for networking with the Sequence Master.**

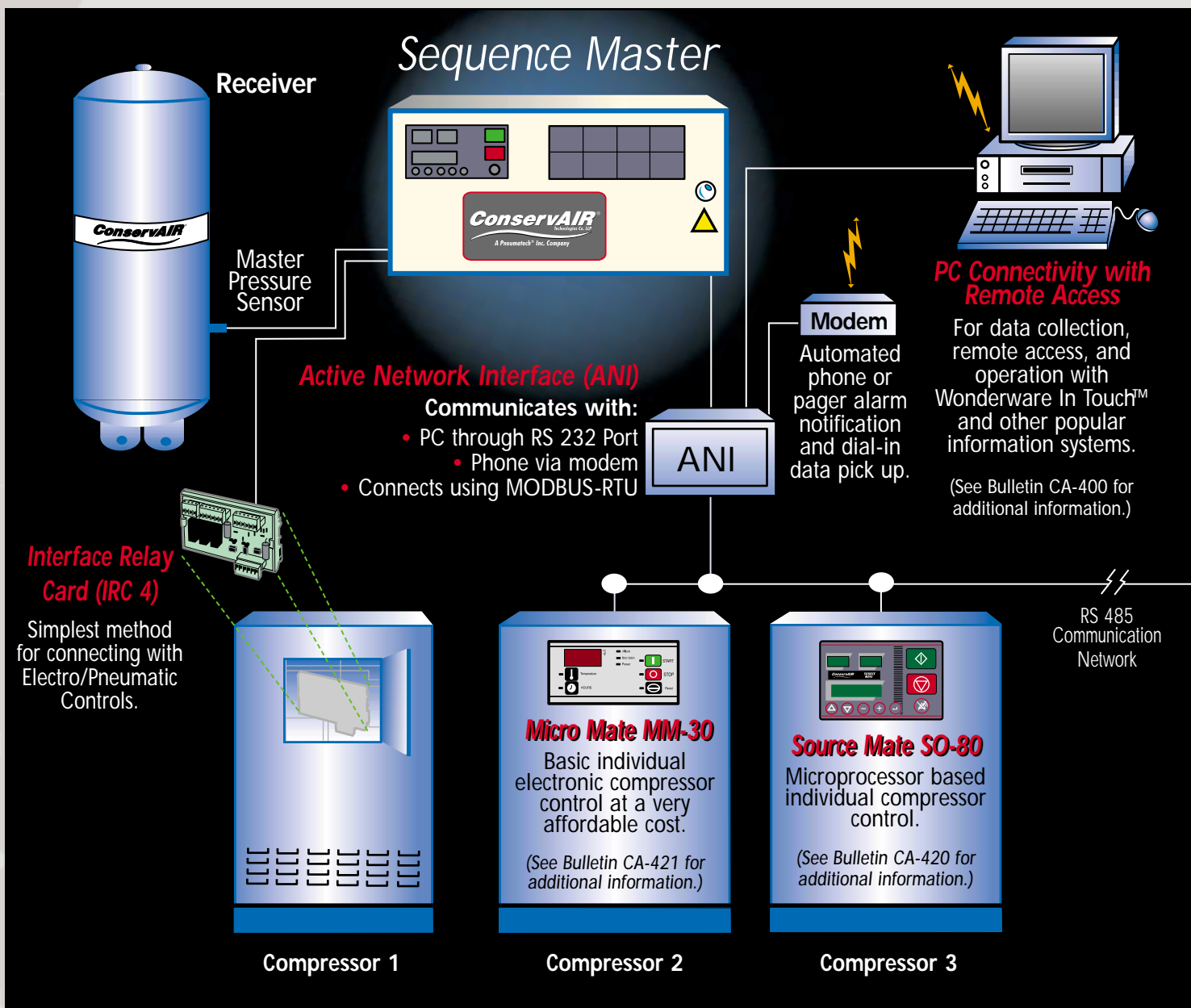
<b>Power</b> .....	110 or 220 VAC, 50 or 60 Hz
<b>Dimensions</b> .....	12"H x 20"W x 6"D
<b>Weight</b> .....	25 lbs.
<b>Enclosure</b> .....	NEMA 12/IP 55, Steel, Wall Mount
<b>Pressure Sensor</b> .....	4-20 ma
<b>Pressure Display</b> .....	Two, 3-Character LCD - back lit
<b>Information Display</b> .....	16 Character, 2 line LCD - back lit
<b>Status LEDs</b> .....	16
<b>Key Pad</b> .....	8-button tactile
<b>Communications</b> .....	RS-485 Serial Port

## Interface packages available for:

Atlas Copco Elektronikon®	Quincy POWER\$YNC™
CompAir-Leroi	Sullair Supervisor
Gardner Denver ES™/ES+™	General Interfacing Package (applies to any compressor)
Ingersoll Rand Intellisys™ Controller	
Kaeser Compressors	



# Advanced Connectivity



Distributed by:

**NEW** The Sequence Command Model SC-30 Air Network Control for systems with up to 3 compressors of any brand. (See Bulletin CA-411 for additional information.)



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