

# Save Energy Affordable 3 Compressor Sequencer Lower Operating and Maintenance Costs



#### Here's How It Works

The SEQUENCE COMMAND Model SC-30 is the economical way to network up to 3 compressors into a common distribution system. The Model SC-30 directs the load cycle of the compressors in a controlled pre-selected sequence. The compressor part load performance capabilities are utilized in an optimum energy balance.

- Pre-programmed with 3
  sequencing profiles to choose from
- Connects with any brand
  of compressor
- Precise master control of a compressed air network
- Aligns the applied horsepower with the real demand
- Automatically falls back to compressor manufacturer's safeties and alarms
- Ships already configured for remote monitoring and PC connectivity

Secjuence Command Compressed Air Network Control

### **Special Functions**

### User may select the following sequence modes:

- **1. FIFO Rotation:** Evenly distributes run time on a first-in, first-out schedule.
- 2. Time Rotation: Position in sequence rotates based upon a pre-set time schedule.
- **3. Equal Hours Rotation:** Equalizes the run time of all compressors in the network in accordance with assigned priorities.

### The Sequence Command avoids peak current spikes.

A time delay between compressor motors is set by the user to prevent simultaneous start-up. The SC 30 also detects if a compressor motor is running and automatically chooses an idle unloaded compressor before allowing another motor to start.

## Compressor priorities are assigned to maintain the network base/trim function.

The user decides the order of sequence and rotation by assigning a priority class number to each compressor. Base/trim and stand-by compressors are designated and sequenced accordingly.

The Sequence Command networks any brand of positive displacement compressors. Compressor interface packages are available to configure a network with any make, model, or type of compressor. Electro-mechanical controls are connected through an interface relay card. Microprocessor based electronic

relay card. Microprocessor based electronic controls are connected through an RS 485 port communicating through an individual compressor control interface.

#### **Standard Features**

- Easy to read menus on front door panel
- Target pressure display set points
- Hinged key lockable door

Alarms

- Compressor Status LEDs
- Sequence Command Status LEDs
- Continuous System Pressure Display
- Settings View Key

#### **Specifications**

Power: .			115	or 230	VAC, 50 or 60	Hz.
Enclosur	e:In	dustrial	NEMA12/IP55	steel ca	abinet, Wall Mo	ount
<b>Display:</b>			5 digit	, 7 segn	nent LED – bac	k lit
Key Pac	<b>1</b> :		~		6-button tac	ctile
Status L	EDs:					8
Commu	nications:				RS 485 Serial I	Port
Dimensio	ons:	1 <sup>·</sup>	1 <sup>13</sup> /16"H x 15 <sup>3</sup> /4	"W x 5	<sup>7</sup> /8"D, Weight 25	lbs.
Pressure	e Sensor:				Analogue 4-20	MM

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4909 70th Avenue • Kenosha, Wisconsin U.S.A. 53144 • (262) 658-4300 • Fax: (262) 658-1945 • www.conservair.com